STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable Airfoil blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately

41/2" on centers.

LOUVER FACE: Full width sill with head and blades contained

within jambs.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. Cadmium plated and Chromate treated machined steel. The pivot is locked to the $^{5}/_{6}$ " dia. aluminum linkage rod by a $^{1}/_{4}$ - 20 set screw with epoxy

locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

ACTUATOR: 120 VAC spring return normally closed.

133 in-lbs. torque.

OPTIONS

Finishes - Enamels, Epoxies, etc. Other screens also available.

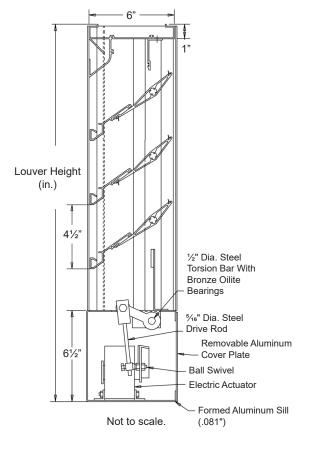
NOTES

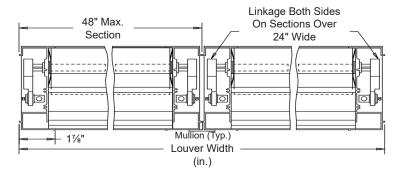
1. ½" nominal deduction will be made to the opening size given.

2. Approximate shipping weight is 5.7 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel
12"W x 19"H	48"W x 96"H





Item #	Qty	Width	Height	Width	Height	Mullian	Туре	Location		00	
		Openir	ng Size	Louver Size		Mullion	Screens			<u>Union Made</u>	
Arch. / Eng. :						EDR:		ECN:	Job:		
Contractor:											
Project:						Date:		DWN:	DWG:		



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